

Direct operated solenoid valves Series 300

Miniature solenoid valves 10 mm

Microsolenoid valves 15 mm

Microsolenoid valves 22 mm

Microsolenoid valves 22 mm
Series Mounting

Microsolenoid valves 22 mm
Bistable

Electric pilot CNOMO 30 mm

Solenoid valves 32 mm




General

The direct operated solenoid valve is the interface between pneumatic and electronic. In fact, it is actuated by an electrical signal and in turn gives a pneumatic signal directly available for small users or for actuating bigger pneumatic distributors.

A wide range of valves are needed for satisfying various applications. For this need we have available miniature components with very low volume and electrical impute as well as solenoid valves with large flow rate and power for heavy duty operations. These solenoid valves are usually 3/2, normally closed or normally open, but there are available the 2/2, closed or open, for vacuum and others.

Note that the direct operated valves can only be used with bases, individual or multiple with M5 or G 1/8" thread or with connections.

PNEUMAX solenoid valves are  homologated valid for USA and Canada (file n. E206325-AIU2, AIU8). As for ordering code please see page 1.26 and 1.27.

Use and maintenance

Maintenance is normally not required for these components therefore the spare parts list is not provided.

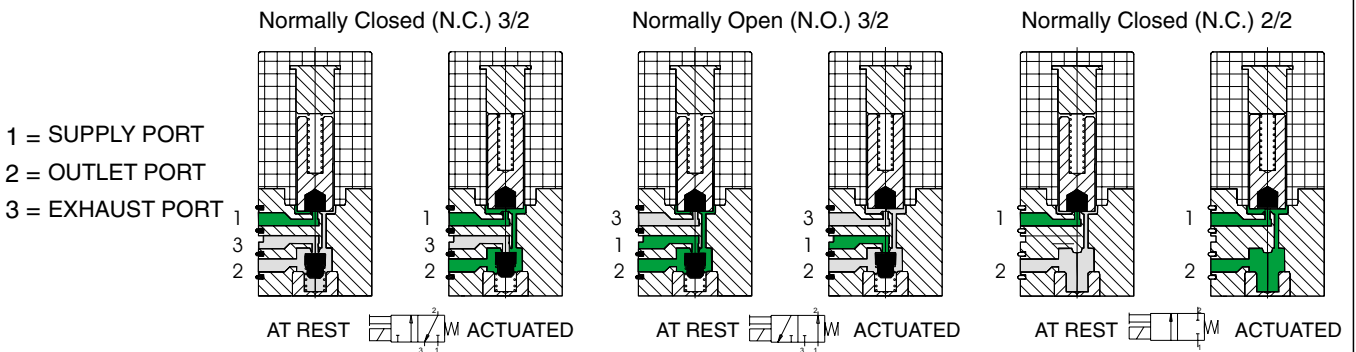
Their construction complexity and low cost do not make repair economically viable. It s easier and more economic to replace the complete valve in case of malfunction.

For proper lubrication use only hydraulic oil class H such as Castrol type MAGNA GC 32.

General

Direct operated solenoid valve differs from other types for its minimum overall dimensions. Its specific design allows single or gang mounting in narrow spaces. Its high switching speed and flow rate make this small valve useful for different applications and suitable also with other fluids than compressed air compatible with constructive material. All versions, equipped with override device, are 3/2 ways N.C. and N.O., 2/2 ways N.C. 12 or 24 olt D.C. with cables or connector also with led. Make sure that the fastening screws are tightened with maximum torque of 0,25 Nm.

Functional schematics



Construction

Electrical part:

Miniature solenoid consisting of a coil made of copper wire of different sizes depending on the voltage. Insulated according to F class standards and injection-moulded nylon-glass application. All parts forming the cladding, the electrical connections and the pole pieces are protected against corrosion. Electrical connection is via connector or directly with flying leads.

Mechanical part:

AISI 430F cores, AISI 302 return springs, NBR seals, thermoplastic polyester body, plug and manual control made of nickel-plated brass. The miniature solenoid valves are mounted on a separate base, multiple base or distributors.

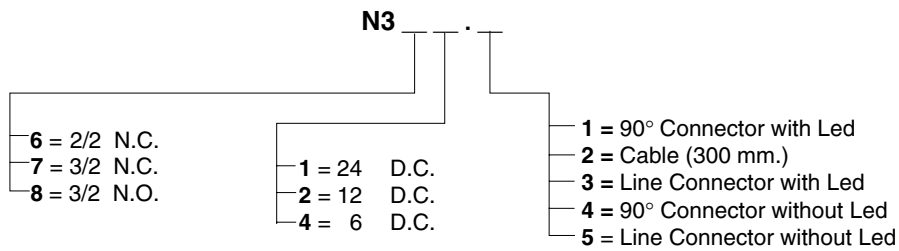
tributeur.

Technical characteristics

Pneumatic:	Working pressure	0 ÷ 7 bar
	Orifice size	0,7 mm
	Fluid/ambient temperature	-5° 50°C
	Maximum flow rate at 6 bar with Δp 1 bar	14 NI/min
	Exhaust flow	22 NI/min
	Max number of cycles per minute	2.700
	Life	50 Million
Electric:	oltages	12 ÷ 24 olt D.C.
	Power	1,3 Watt
	oltage tolerance	-5 10
	Response time when energized	8 ms
	Response time when de-energized	10 ms
	Copper wire isolation class	F (155°C)



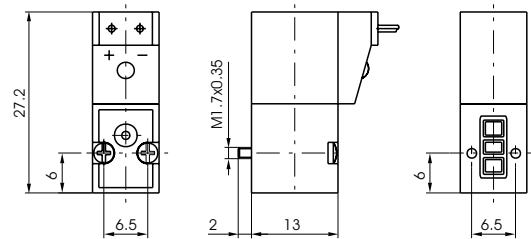
Ordering codes



Miniature solenoid valve with cable



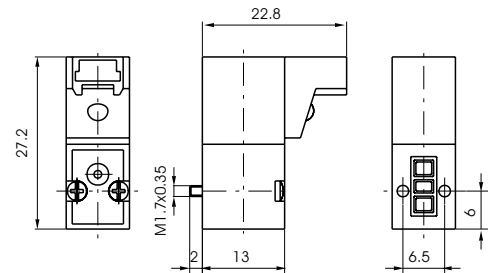
Weight gr. 12



Miniature solenoid valve with 90° connector



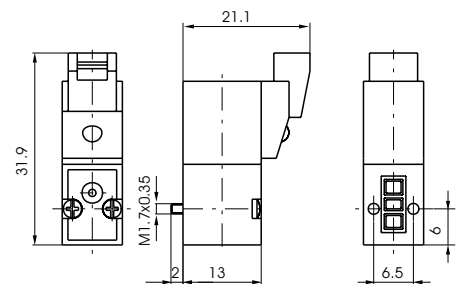
Weight gr. 12



Miniature solenoid valve with line connector

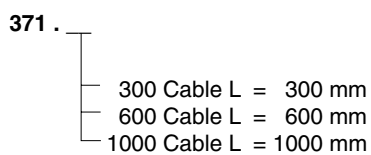


Weight gr. 12

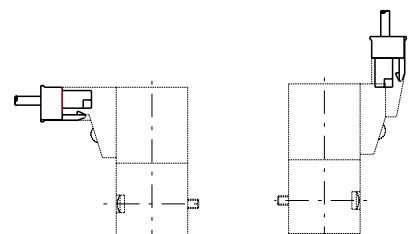


Connector

Ordering codes



Weight gr. 3

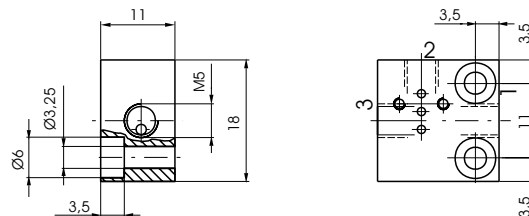




Individual base

Ordering code

395.01



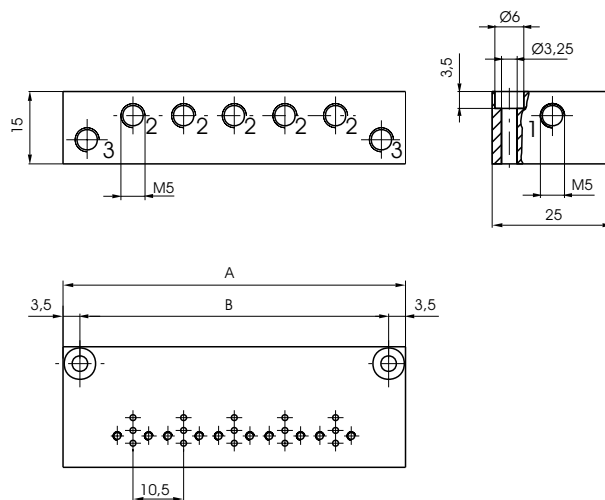
Weight gr. 10

Multiple bases

Ordering code

395 .

N° Places

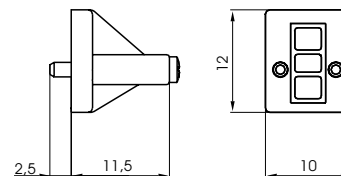


N° Places	02	03	04	05	06	07	08	09	10
A	39.5	50	60.5	71	81.5	92	102.5	113	123.5
B	32.5	43	53.5	64	74.5	85	95.5	106	116.5
Weight (gr.)	43	54	65	76	87	98	109	120	131

Closing plate

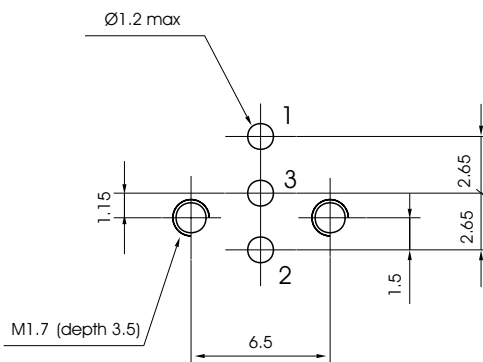
Ordering code

395.00



Weight gr. 5

Interface dimensions

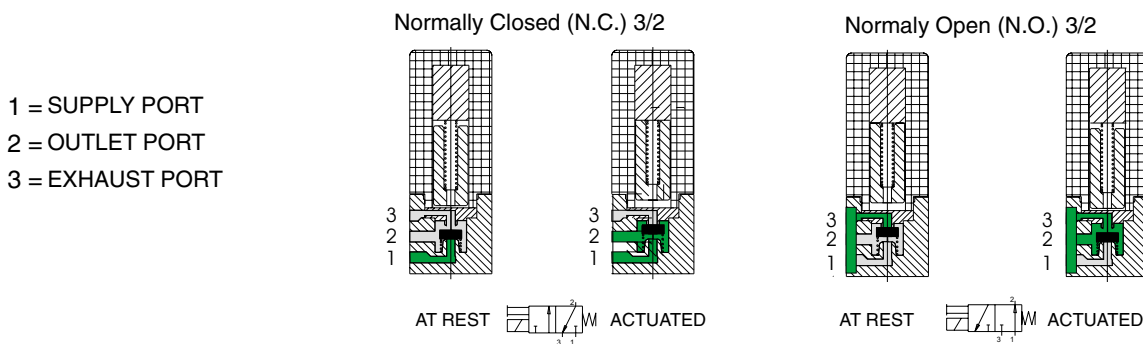




General

This direct operated solenoid valve has minimum overall dimensions (15 mm wide). Its construction method is same as 10 mm valve, of course.
 It is suitable to be single or gang mounted or as electro-operator for larger air flow distributors.
 Can be utilized with compressed air and other fluids compatible with material used to build the solenoid valve.
 The available versions, all equipped with manual override, are 3 ways, normally closed and normally open with DC and AC 50/60 Hz.
 It's possible to install the N.O. valve on N.C. interface by using the registered reverse system included in the valve body.
 The electrical connection is made with cables (300 mm.), FASTON or with connector.
 This type of miniature solenoid valve is interchangeable with most of the same products available on the market.
 Coil can also be positioned at 180° to get the electrical connection located on the opposite side than override.
 Make sure that the fastening screws are tightened with maximum torque of 0,75 Nm.

Functional schematics



Construction characteristics:

Electrical part: Miniature solenoid consisting of a coil made of copper wire of different diameters depending on voltage, isolated according to "F" class standard, with injection-moulded nylon-glass application.
 All parts forming the cladding, the electrical connections and the pole pieces are protected against corrosion.

Mechanical part: AISI 430F cores, AISI 302 return springs, NBR seals, thermoplastic polyester body.

Technical characteristics

Pneumatic

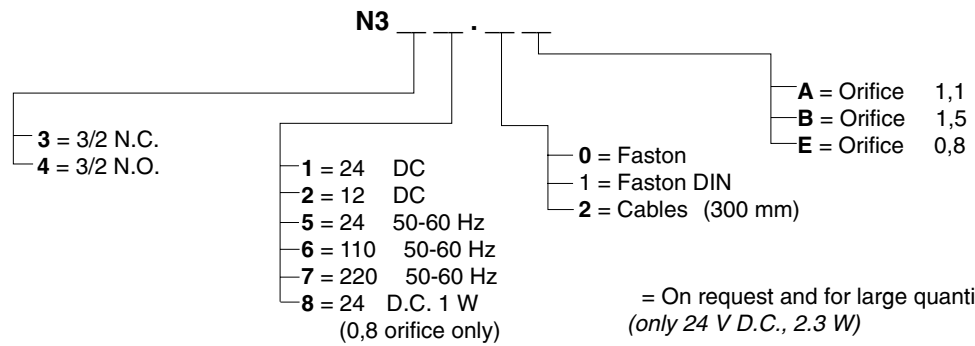
Nominal diameter	0,8 mm	1,1 mm	1,5 mm (only D.C.)
Maximum flow rate at 6 bar with Δp 1 bar	20 NI/min	30 NI/min	50 NI/min
Working pressure for N.C.	0 to 10 bar		0 to 7 bar
Working pressure for N.O.	/	0 to 8 bar	0 to 5 bar
Temperature	-5° 50°C		

Electrical

voltage D.C.	24 DC	12-24 DC	
voltage A.C.	/	24-110-220 vlt 50/60 Hz	/
Power	1 Watt	2,3 Watt	
	/	2,8 A (at starting)	2,5 A (at speed)
voltage tolerance	-5 10		
Response time	10÷12 ms		
Isolating class	F (155°C)		
Protection degree	IP65 (with cables) IP65 (with connectors) IP00 (with faston)		
Life expectancy	50 million cycles (with standard working conditions)		



Ordering code

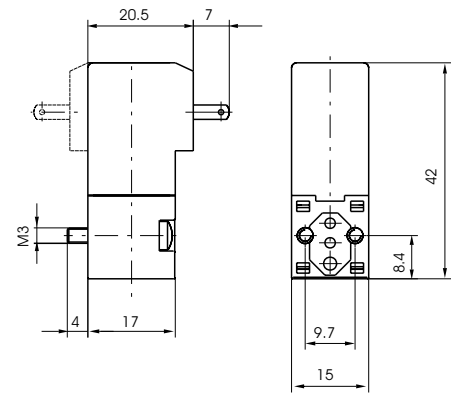


See previous page for available versions

With Faston



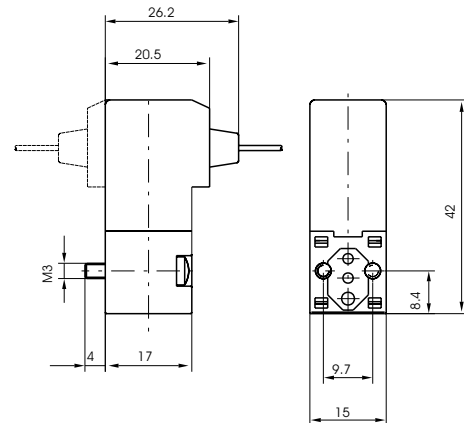
Weight gr. 36



With cables



Weight gr. 38



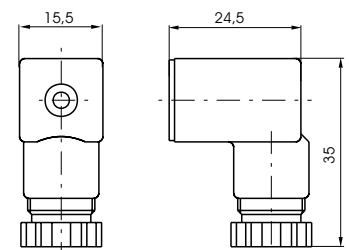
Connector

Ordering code

- 315.11.00 Standard
- 315.11.0 L Led
 - 1 = 24 D.C./A.C.
 - 2 = 110 50/60 Hz
 - 3 = 220 50/60 Hz
- 315.12.00 for faston DIN
- 315.12.0 L for faston DIN with Led
 - 1 = 24 D.C.
 - 2 = 110 50/60 Hz
 - 3 = 220 50/60 Hz

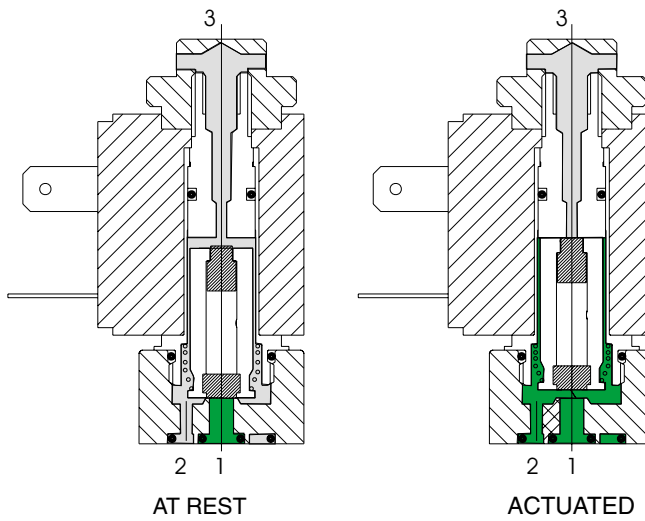
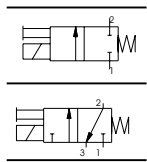


Weight gr. 13



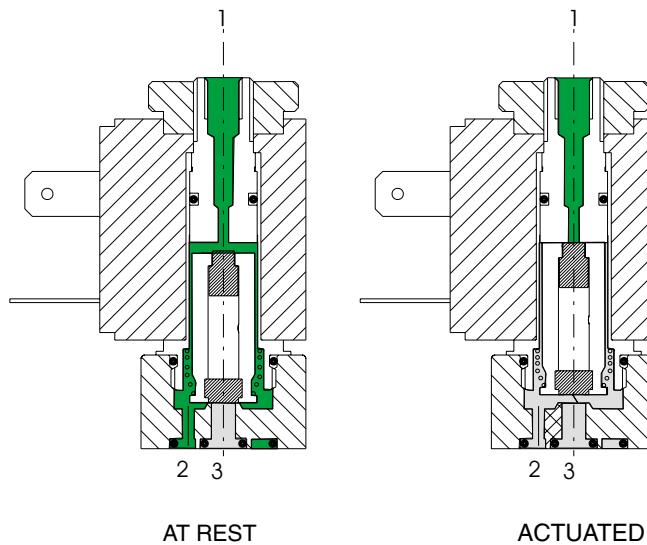
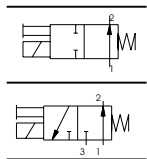
Functional schematics

Normally Closed (N.C.) 3/2 o 2/2



1 = INLET PORT
2 = OUTLET PORT
3 = EXHAUST PORT
(Plugged if 2/2)

Normally Open (N.O.) 3/2 o 2/2



Construction characteristics

Electrical parts: Solenoids: the solenoid consist of coils having different diameter copper wire windings insulated according standards "H"; they are encased in a nylon-glass compound. All parts are corrosion resistant.

Mechanical parts: Nickel plated brass tube nitrile viton seals stainless steel plunger (AISI 430F), stainless steel adjusted springs, viton poppet seals, tropicalized zinc alloy interface plate, nickeled brass manual override, nickel steel coil lock nut, zinc steel mounting screw.

To be usable, the solenoids and microsolenoids have to be attached either to a base or directly to the distributor s operators by means of connectors M5 or G 1/8". These solenoids are available in all voltages and frequencies used in the world. The following are the technical characteristics of the solenoid.



Technical characteristics

Pneumatic	Working pressure	0 ÷ 10 bar	
	Orifice size	1,3 mm	(0,9 mm for 2 W)
	Maximum fluid temperature	50°C	
	Maximum ambient temperature	50°C	
	Maximum flow rate at 6 bar with Δp 1 bar	53 NI/min	(20NI/min. for 2 W)
	Cycles/minute	700	
	Fluids	Air-vacuum-inert gases	
	Lubrication	non required	
	Life	45 to 50 million cycles	
Electrical	Power consumption inrush - D.C.	-	
	Power consumption inrush - A.C	9 A	
	Power consumption holding - D.C	5 W	(2 W)
	Power consumption holding - A.C	6 A	
	Operating voltage tolerance	10	
	Response time opening	40 ms	
	Response time closing	21 ms	
	Insulation of the copper wire	H	
	Insulation of the coil	F	
	Connector protection	IP 65	
	Cable protection	PG 9	

The response time were determined using standard procedure CETOP RP 82 P.

Maintenance and replacement parts

Maintenance practices for these valves are similar to those already detailed for other products-replacement of the plunger or poppet is not advisable since the new replacement would not provide the best fit with the rest of the already used valve.

Special care should be taken that no dirt is accumulated between the working surface of fixed core and the plunger which would result in vibrations and overheating of the solenoid. In the case of microsolenoid it must be assured that the alternate current coil is not charged when the mechanical part is not mounted to avoid destruction of the coil.

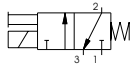
The electrical connections have to be perfect, especially where low currents are used (12-24).

Oxidation of contacts between the connector and the coil can lead to intermittent malfunctions which are difficult to trace. Oxidation of contacts due to humidity or corrosive atmosphere are one of the most common causes of false alarms. Clean the contacts with appropriate spray.

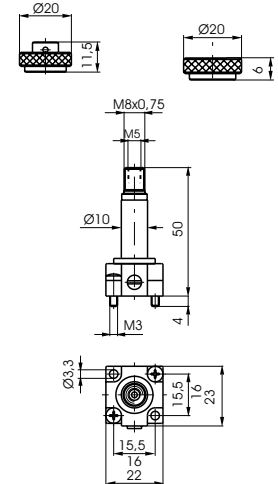
**Mechanical actuator for Normally Closed (N.C.)
miniature solenoid valve**

Ordering code

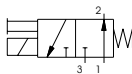
- M 2** Normally Closed (N.C.)
- M 2P** Normally Closed (N.C.) threaded lock nut
- M 2/9** Normally Closed 2 W 24 D.C.



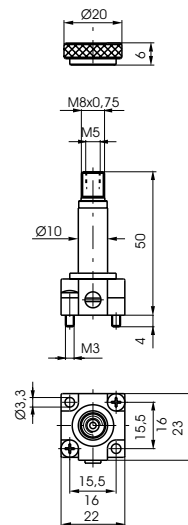
Weight gr. 61



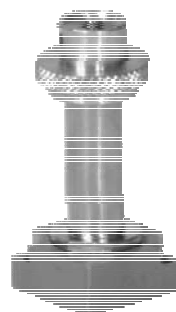
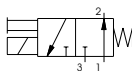
- M 2/1** Normally Open (N.O.) air feeding through fix flunger



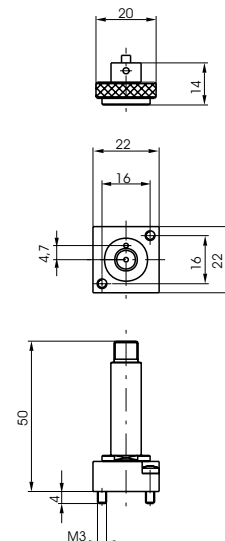
Weight gr. 58



- MM 7** Normally Open (N.O.) air feeding through base



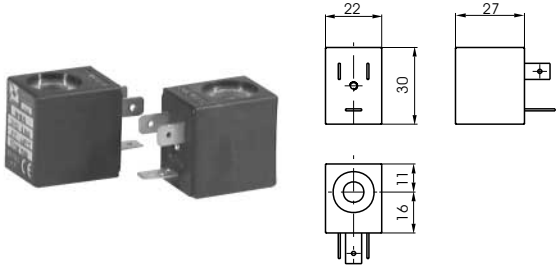
Weight gr. 46



Coil suitable for MM7 are listed on page 1.18



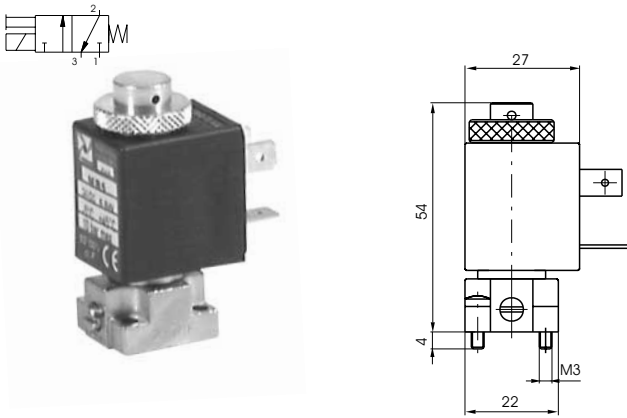
Coil



Use only with M2/9

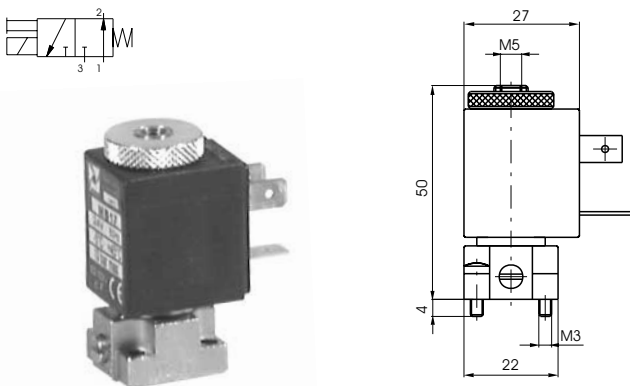
Ordering code	Available voltages	
MB 4 MB 5 MB 6 MB 9	12 D.C. 24 D.C. 48 D.C. 24 D.C. (2 Watt)	Direct current
MB 17 MB 21 MB 22 MB 24	24/50 48/50 110/50 220/50	Alternating current 50 Hz
MB 37 MB 39 MB 41 MB 56 MB 57 MB 58	24/60 110/60 220/60 24/50-60 110/50-60 220/50-60	Alternating current 60 Hz 50/60 Hz

Miniature solenoid valve Normally Closed (N.C.)



Ordering code	Available voltages Miniature solenoid valve N.C.	
M 2.4 M 2.5 M 2.6 M 2.9	12 DC 24 DC 48 DC 24 DC (2 Watt)	Direct current
M 2.17 M 2.21 M 2.22 M 2.24	24/50 48/50 110/50 220/50	Alternating current 50 Hz
M 2.37 M 2.39 M 2.41 M 2.56 M 2.57 M 2.58	24/60 110/60 220/60 24/50-60 110/50-60 220/50-60	Alternating current 60 Hz 50/60 Hz

Miniature solenoid valve Normally Open (N.O.)

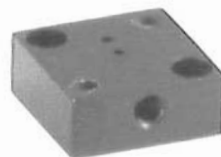


Ordering code	Available voltages Miniature solenoid valve N.O.	
M 2/1.4 M 2/1.5 M 2/1.6 M 2/1.9	12 DC 24 DC 48 DC 24 DC (2 Watt)	Direct current
M 2/1.17 M 2/1.21 M 2/1.22 M 2/1.24	24/50 48/50 110/50 220/50	Alternating current 50 Hz
M 2/1.37 M 2/1.39 M 2/1.41 M 2/1.56 M 2/1.57 M 2/1.58	24/60 110/60 220/60 24/50-60 110/50-60 220/50-60	Alternating current 60 Hz 50/60 Hz

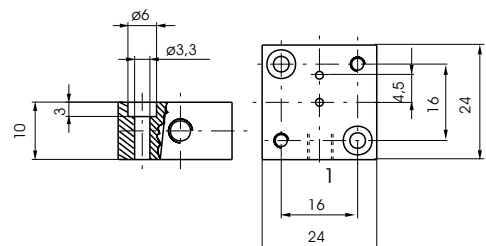
E ternal feeding base

Ordering code

305.10.05



Weight gr.18


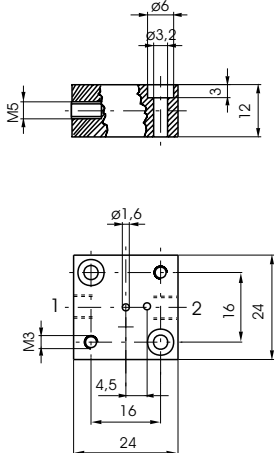

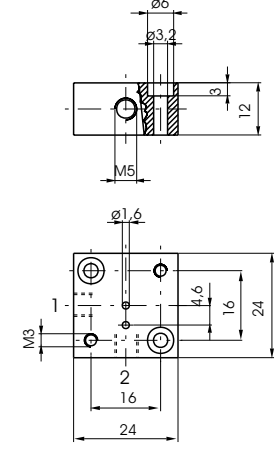

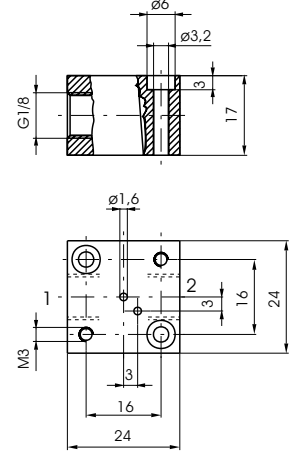

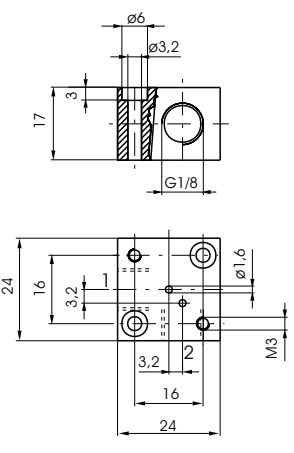


Direct operated solenoid valves
22 mm. Miniature solenoid valve

Series 300

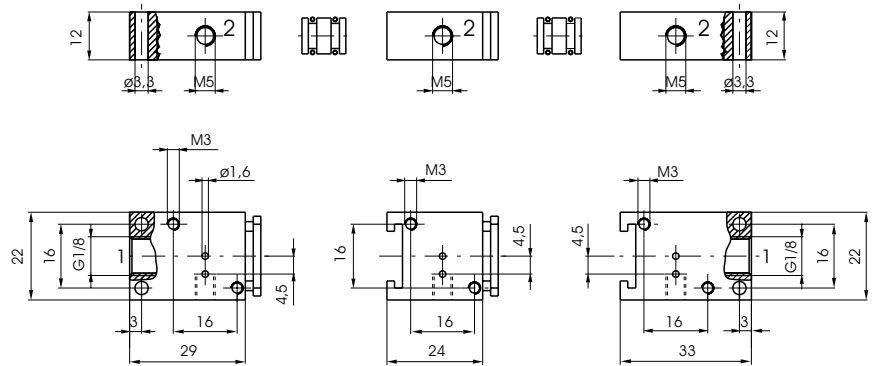


1

<p>Individual base</p> 	<p>In line ports - thread M5</p> <p>1 = INLET PORT (N.C.) 2 = OUTLET PORT</p> <p>With a N.O. miniature solenoid valve 1 = EXHAUST 2 = OUTLET PORT</p>	
<p>Ordering code</p>		
<p>305.00.00</p>	<p>Weight gr. 56</p>	
	<p>90° Port - thread M5</p> <p>1 = INLET PORT (N.C.) 2 = OUTLET PORT (N.C.)</p> <p>With a N.O. miniature solenoid valve 1 = EXHAUST 2 = OUTLET PORT</p>	
<p>Ordering code</p>		
<p>305.90.00</p>	<p>Weight gr. 56</p>	
	<p>In line ports - thread G 1/8"</p> <p>1 = INLET PORT (N.C.) 2 = OUTLET PORT (N.C.)</p> <p>With a N.O. miniature solenoid valve 1 = EXHAUST 2 = OUTLET PORT</p>	
<p>Ordering code</p>		
<p>305.00.18</p>	<p>Weight gr. 75</p>	
	<p>90° Port - thread G 1/8"</p> <p>1 = INLET PORT (N.C.) 2 = OUTLET PORT (N.C.)</p> <p>With a N.O. miniature solenoid valve 1 = EXHAUST 2 = OUTLET PORT</p>	
<p>Ordering code</p>		
<p>305.90.18</p>	<p>Weight gr. 75</p>	



Modular bases for series mounting



Ordering code

nitial ase
305.05.00
Weight gr. 57

nter e iate ase
305.06.00
Weight gr. 44

ast ase
305.07.00
Weight gr. 53

ore spacer
305.05.01
Weight gr. 3

oli spacer
305.05.02
Weight gr. 4

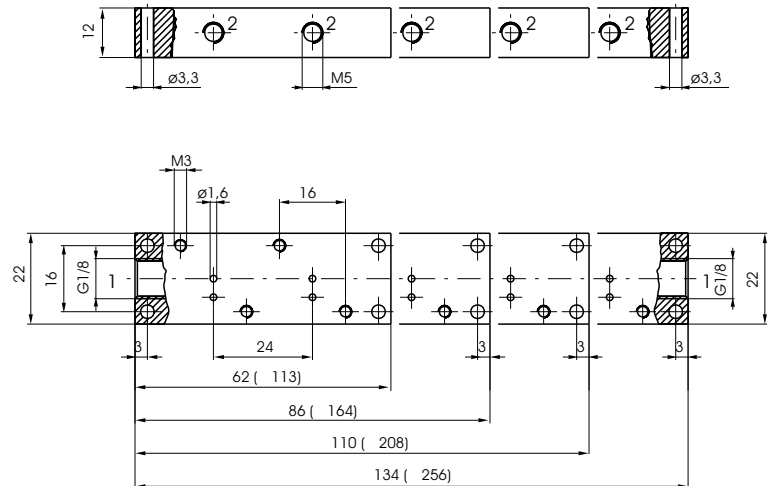
nitial ase

nter e iate ase

ast ase



Multiple integral bases for series mounting

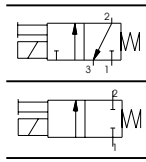


Ordering code

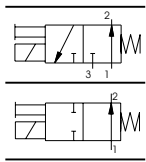
305.08.02 2 positions
305.08.03 3 positions
305.08.04 4 positions
305.08.05 5 positions



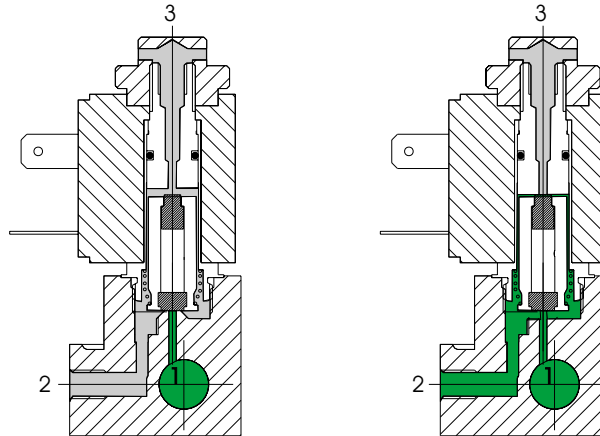
Functional schematic



1 = INLET PORT
2 = OUTLET PORT
3 = EXHAUST PORT
(Plugged if 2/2)



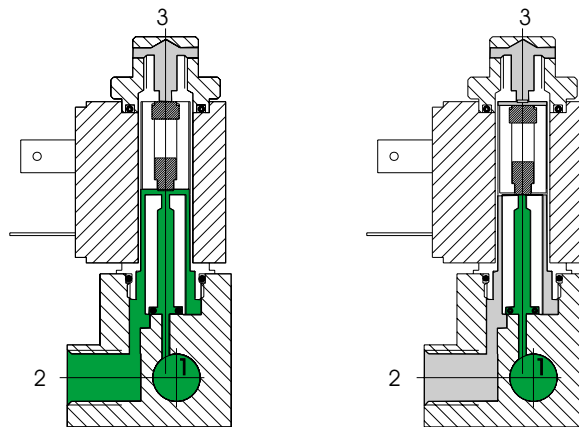
Normally Closed (N.C.) 3/2 or 2/2



AT REST

ACTUATED

Normally Open (N.O.) 3/2 or 2/2



AT REST

ACTUATED

Construction characteristics

Electrical parts: Solenoids: the solenoid consist of coils having different diameter copper wire windings insulated according standards "H"; they are encased in a nylon-glass compount. All parts are corrosion resistant.

Mechanical parts: Nickel plated brass tube nitrile (NBR) stainless steel plunger (AISI 430F), stainless steel adjusted springs, viton poppet seals, tropicalized zinc alloy interface plate, nickered brass manual override, nickel steel coil lock nut, zinc steel mounting screws. Electrical connectors are standard.

1



Technical characteristics

Pneumatic	Working pressure	0 ÷ 10 bar	
	Orifice size	1,3 mm	(1,1 mm for 2 W)
	Maximum fluid temperature	50°C	
	Maximum ambient temperature	50°C	
	Maximum flow rate at 6 bar with $\Delta p = 1$	53 NI/min	(35 NI/min. for 2 W)
	Cycles/minute	700	
	Fluids	Air- acuum-Inert gases	
	Lubrication	Non needed	
	Life	40 ÷ 50 million cycles	
Electrical	Power consumption inrush - D.C	-	
	Power consumption inrush - A.C	9 A	
	Power consumption holding - D.C	5 W	(2 W)
	Power consumption holding - A.C	6 A	
	Operating voltage tolerance	10	
	Response time opening	40 ms	
	Response time closing	21 ms	
	Insulation of the copper wire	H	
	Insulation of the coil	F	
	Connector protection	IP 65	
	Cable protection	PG 9	

The response times were determined using standard procedure CETOP RP 82 P.

Maintenance and replacement parts

Maintenace practices for these valves are similar to those already detailed for other products - replacement of the plunger or poppet is not advisable since the new replacement would not provide the best fit with the rest of the already used valve.

Special care should be taken that no dirt is accumulated between the working surface of fixed core and the plunger which would result in vibrations and overheating of the solenoid. In the case of microsolenoid it must be assured that the alternate current coil is not charged when the machanical part is not mounted to avoid destruction of the coil.

The electrical connections have to be perfect, especially where low currents are used (12-24). Oxidation of contacts between the connector and the coil can lead to intermittent malfunctions which are difficult to trace. Oxidation of contacts due to humidity or corrosive atmosphere are one of the most common causes of false alarms. Clean the contacts with appropriate spray.

**Mechanical actuator for Normally Closed (N.C.)
Miniature solenoid valve**

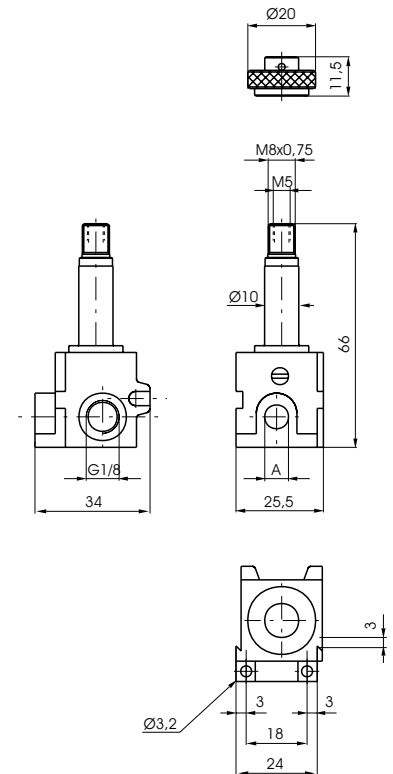
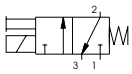
Normally Closed (N.C.)

Ordering code

- 305.M1 A = G 1/8
- 355.M1 A = M 5
- 345.M1 A = Push in fitting for 4 mm tube

- 305.M1/9 A = G 1/8
- 355.M1/9 A = M 5
- 345.M1/9 A = Push in fitting for 4 mm tube

2 W
24 C

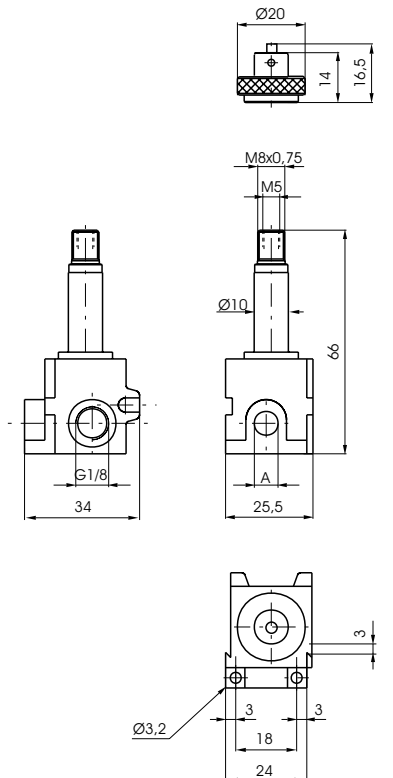
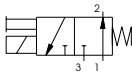


Weight gr. 106

Normally Open (N.O.)

Ordering code

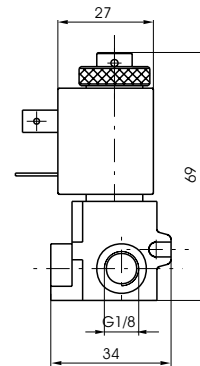
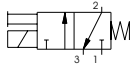
- 305.M1/1 A = G 1/8
- 355.M1/1 A = M 5
- 345.M1/1 A = Push in fitting for 4 mm tube



Weight gr. 106



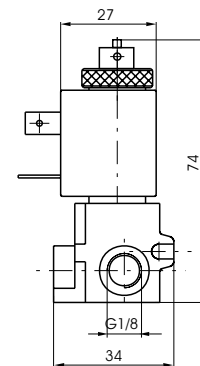
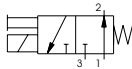
Miniature solenoid valve



Weight gr. 160

Normally Closed (N.C.)

Ordering code			Available voltage	
G 1/8"	M 5	TUBE 4	Miniature solenoid	
305.M4	355.M4	345.M4	12 D.C.	Direct current
305.M5	355.M5	345.M5	24 D.C.	
305.M6	355.M6	345.M6	48 D.C.	
305.M9	355.M9	345.M9	24 D.C. (2 Watt)	
305.M17	355.M17	345.M17	24/50	Alternating current 50 Hz
305.M21	355.M21	345.M21	48/50	
305.M22	355.M22	345.M22	110/50	
305.M24	355.M24	345.M24	220/50	
305.M37	355.M37	345.M37	24/60	Alternating current 60 Hz
305.M39	355.M39	345.M39	110/60	
305.M41	355.M41	345.M41	220/60	
305.M56	355.M56	345.M56	24/50-60	Alternating current 50/60 Hz
305.M57	355.M57	345.M57	110/50-60	
305.M58	355.M58	345.M58	220/50-60	



Weight gr. 165

Normally Open (N.O.)

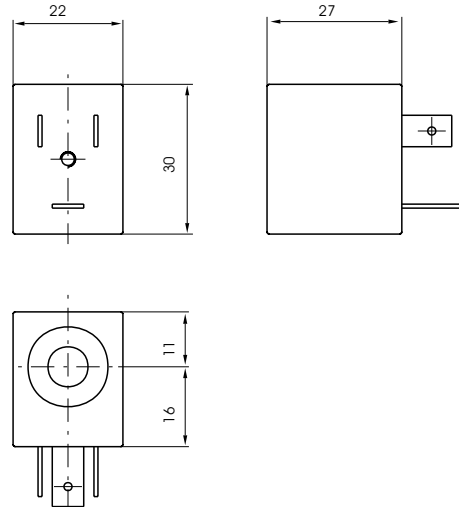
Ordering code			Available voltages	
G 1/8"	M 5	TUBE 4 mm	Miniature solenoid	
305.M10/1	355.M10/1	345.M10/1	24 D.C. (8 Watt)	Direct current
305.M17/1	355.M17/1	345.M17/1	24/50	Alternating current 50 Hz
305.M21/1	355.M21/1	345.M21/1	48/50	
305.M22/1	355.M22/1	345.M22/1	110/50	
305.M24/1	355.M24/1	345.M24/1	220/50	
305.M37/1	355.M37/1	345.M37/1	24/60	Alternating current 60 Hz
305.M39/1	355.M39/1	345.M39/1	110/60	
305.M41/1	355.M41/1	345.M41/1	220/60	
305.M56/1	355.M56/1	345.M56/1	24/50-60	Alternating current 50/60 Hz
305.M57/1	355.M57/1	345.M57/1	110/50-60	
305.M58/1	355.M58/1	345.M58/1	220/50-60	



Coil



Weight gr. 54

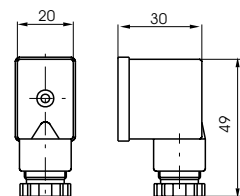


Ordering code		Available voltages	
N.C.	N.O.	Coil	
MB4 MB5 MB6 MB9	MB10/1	12 D.C. 24 D.C. 48 D.C. 24 D.C. (2 Watt) 24 D.C. (8 Watt)	Direct current
MB17 MB21 MB22 MB24	MB17/1 MB21/1 MB22/1 MB24/1	24/50 48/50 110/50 220/50	Alternating current 50 Hz
MB37 MB39 MB41	MB37/1 MB39/1 MB41/1	24/60 110/60 220/60	Alternating current 60 Hz
MB56 MB57 MB58	MB56/1 MB57/1 MB58/1	24/50-60 110/50-60 220/50-60	Alternating current 50/60 Hz

Electrical connector

Ordering code

- 305.11.00 Normal
- 305.11.0 L Led
- 1 = 24 D.C./A.C.
- 2 = 110 50/60Hz
- 3 = 220 50/60Hz



1



General

The most interesting aspects of this bi-stable miniature solenoid valve operating with D.C. only, is that it can be commuted with a simple electric impulse and stay commuted till an inverted polarity impulse deactivates it. It means that the valve is not automatically deactivated if current fail as happens with normal solenoid valves.

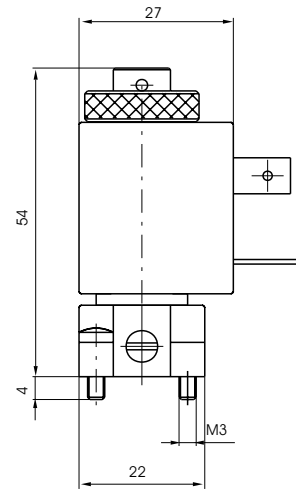
The applications differ but are all based on above mentioned feature.

The internal construction is relatively special. The fix plunger is equipped with a permanent magnet that hold or release the mobile plunger according to the magnetic field generated by the coil.

A specific coil is used for this application and it cannot be replaced by the standard ones.

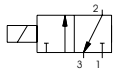
Ordering code is **MBB5**.

Miniature solenoid valve for distributors and bases



Ordering code

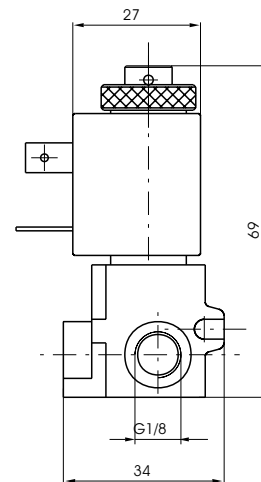
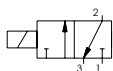
M5/B



Miniature solenoid valve with inseries mounting base

Ordering code

305.M5/B = G 1/8
355.M5/B = M5
345.M5/B = Fitting for 4 mm tube



Electric pilot CNOMO (coil not included)

Mechanics with base for solenoid to be used where an electric pilot system is required.

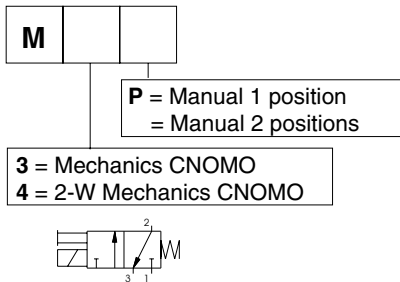
May be used on all sizes and is standardized as an interface on the distributor.

The base is fitted with a manual control which is pulse actuated, without check, or with two stable positions, actuated by means of a screwdriver (pressing down and turning clockwise by 90°).

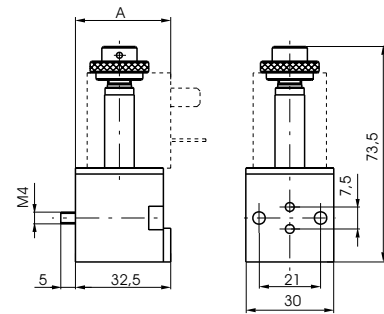
Two different types of solenoids can be mounted on the stem, one in conformity with ISO standard size 30x38 and ISO 4400 (DIN 43650) electrical connection, and a compact one size 22x27, having the same performance but at lower price. The technical characteristics of the latter are described in the catalogue, series 300, and refer to MB solenoids.

The base is fitted with screws (M4x30) for fastening to the distributor.

Ordering code



Weight gr. 60



A = 33 (with MB solenoid)
A = 38 (with MC solenoid)

General characteristics

Structural	Body	Thermoplastic polyester	
	Stem	Nickel-platted brass	
	Cores	AISI 430F stainless steel	
	Springs	AISI 302 stainless steel	
	Shutters	iton	
	Other seals	NBR	
	Manual control	Nickel-platted brass	
	Pneumatic	Fluid	Air, Neutral gases
Working pressure		0 ÷ 10 bar	
Fluid ambient temperature		-5°C 50°C	
Flow rate at 6 bar with Δp 1 bar		53 NI/min	(20 NI/min for 2 W)
Nominal flow cross section		1,3 mm	(0,9 mm for 2 W)
Electric	Power consumption inrush - A.C.	13 A	
	Power consumption holding - D.C.	3,5 W	(2 W)
	Power consumption holding - A.C.	8,5 A	
	Operating voltage tolerance	10	
	Response time opening	40 ms	
	Response time closing	21 ms	
	Insulation of the copper wire	H	
	Insulation of the coil	F	
	Connector protection	IP 65	
	Cable protection	PG 11	

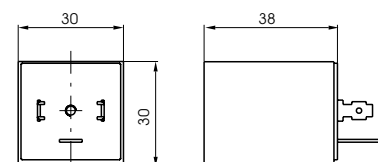
The response times were determined using standard procedure CETO RP 82 P.

Coil

Ordering code	Available voltages
	coil
MC5	24 D.C.
MC9	24 D.C. (2 Watt)
MC56	24/50-60 Hz
MC57	110/50-60 Hz
MC58	230/50-60 Hz



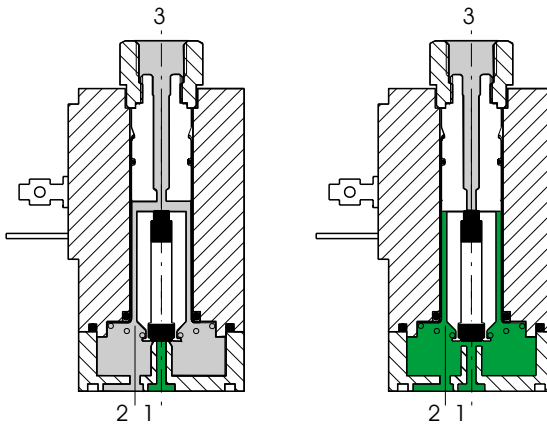
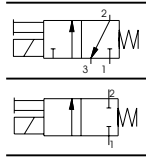
Weight gr. 110





Functional schematic

Normally Closed (N.C.) 3/2 or 2/2

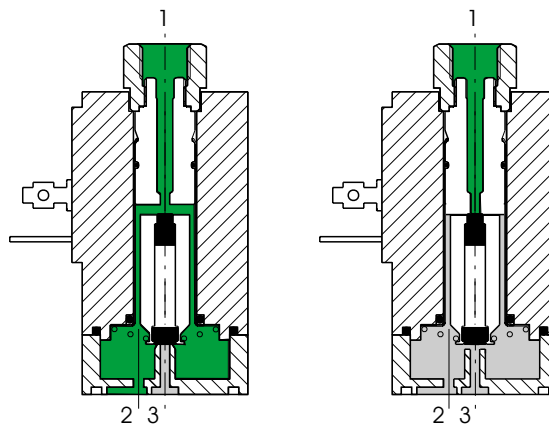
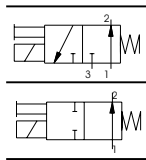


AT REST

ACTUATED

- 1 = INLET PORT
- 2 = OUTLET PORT
- 3 = EXHAUST PORT
(Plugged if 2/2)

Normally Open (N.O.) 3/2 or 2/2



AT REST

ACTUATED

Construction characteristics

Electrical parts: Solenoids: the solenoid consists of coils having different diameter copper wire windings insulated according standards "H"; they are encased in a nylon-glass compound. All parts are corrosion resistant.

Mechanical parts: Stainless steel tube and plunger (AISI 430F), stainless steel adjusted springs, viton poppet seals, tropicalized zinc alloy interface plate, nitrile (NBR) seal nickeled brass manual override, nickel steel coil lock nut, zinc steel mounting screws.
To be usable, the solenoids have to be attached either to a base or directly to the distributor s operators by means of connectors G 1/8".
Electrical connectors are standard. These solenoid are available in all voltages and frequencies used in the world. The following are the technical characteristics of the solenoid.



Technical characteristics

Pneumatic	Working pressure	0 ÷ 10 bar
	Orifice size	1,8 mm
	Maximum fluid temperature	50°C
	Maximum ambient temperature	50°C
	Maximum flow rate at 6 bar with $\Delta p = 1$	80 NI/min
	Cycles/minute	700
	Fluids	Air- acuum-Inert gases
	Lubrication	Not required
	Life	40 to 50 millions
Electric	Power consumption inrush - D.C.	-
	Power consumption inrush - A.C.	19,5 A
	Power consumption holding - D.C.	8,2 W
	Power consumption holding - A.C.	9 A
	Operating voltage tolerance	10
	Response time opening	40 ms
	Response time closing	21 ms
	Insulation of the copper wire	H
	Insulation of the coil	F
	Connector protection	IP 65
	Cable protection	PG 11

The response times were determined using standard procedure CETO RP 82 P. The

Maintenance and replacement parts

Maintenance practices for these valves are similar to those already detailed for other products - replacement of the plunger or poppet is not advisable since the new replacement would not provide the best fit with the rest of the already used valve.

Special care should be taken that no dirt is accumulated between the working surface of fixed cores 3 and the plunger 2 which would result in vibrations and overheating of the solenoid. In the case of microsolenoid it must be assured that the alternate current coil is not charged when the mechanical part is not mounted to avoid destruction of the coil.

The electrical connections have to be perfect, especially where low currents are used (12-24). Oxidation of contacts between the connector and the coil can lead to intermittent malfunctions which are difficult to trace. Oxidation of contacts due to humidity or corrosive atmosphere are one of the most common causes of false alarms. Clean the contacts with appropriate spray.

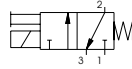


Solenoid valve S and S/1

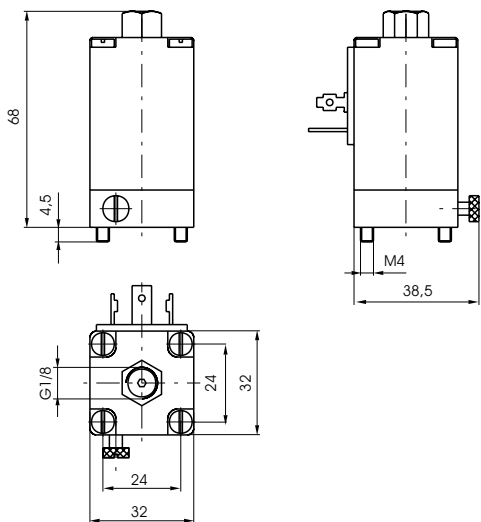
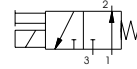


Weight gr. 220

Normally Closed
(N.C.) - **S**



Normally Open
(N.A.) - **S/1**

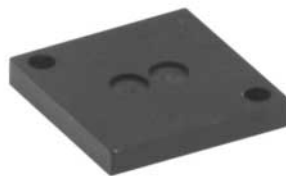


Ordering code		Available voltages	
		Coil	
S 2	S 2/1	6 D.C.	Direct current
S 4	S 4/1	12 D.C.	
S 5	S 5/1	24 D.C.	
S 6	S 6/1	48 D.C.	
S 16	S 16/1	12/50	Alternating current 50 Hz
S 17	S 17/1	24/50	
S 19	S 19/1	32/50	
S 20	S 20/1	42/50	
S 21	S 21/1	48/50	
S 22	S 22/1	110/50	
S 23	S 23/1	115/50	
S 24	S 24/1	220/50	
S 25	S 25/1	240/50	
S 36	S 36/1	12/60	Alternating current 60 Hz
S 37	S 37/1	24/50	
S 38	S 38/1	48/60	
S 39	S 39/1	110/60	
S 40	S 40/1	115/60	
S 41	S 41/1	220/60	
S 42	S 42/1	240/60	
S 56	S 56/1	24/50-60	Alternating current 50/60 Hz
S 57	S 57/1	110/50-60	
S 58	S 58/1	220/50-60	

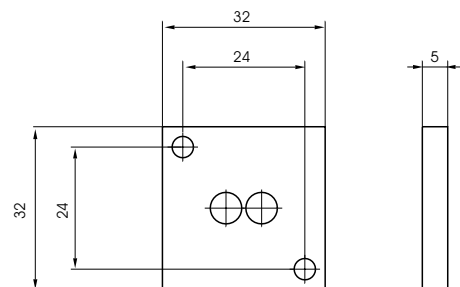
Closing plate

Ordering code

300.12.00



Weight gr. 14



External feeding base

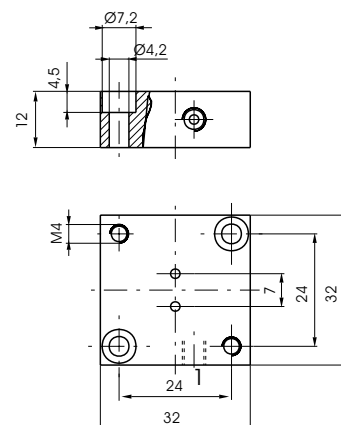
To be used with electrodistributeurs to get a different piloting pressure from the line one.

Ordering code

300.10.5



Weight gr. 35





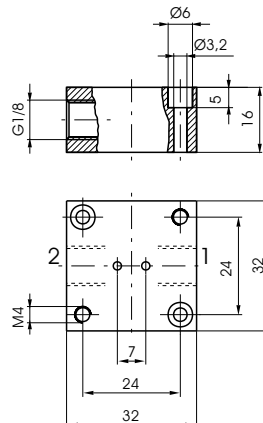
Individual base



In line port - thread G 1/8"

1 = INLET PORT (N.C.)
2 = OUTLET PORT (N.C.)

With solenoid valve N.O.
1 = EXHAUST PORT
2 = OUTLET PORT



Ordering code

300.04.00

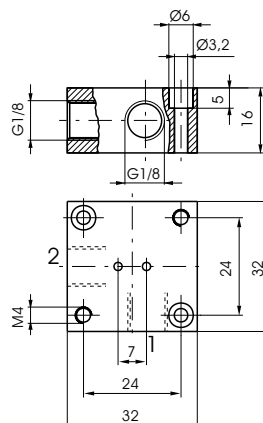
Weight gr. 40



90° Port - thread G 1/8"

1 = INLET PORT (N.C.)
2 = OUTLET PORT (N.C.)

With solenoid valve N.O.
1 = EXHAUST PORT
2 = OUTLET PORT



Ordering code

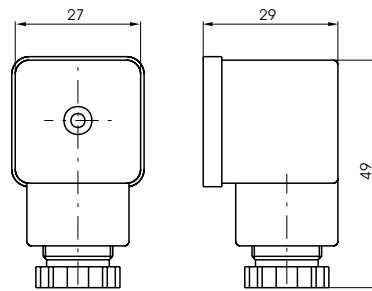
300.04.90

Weight gr. 40

Electrical connector

Ordering code

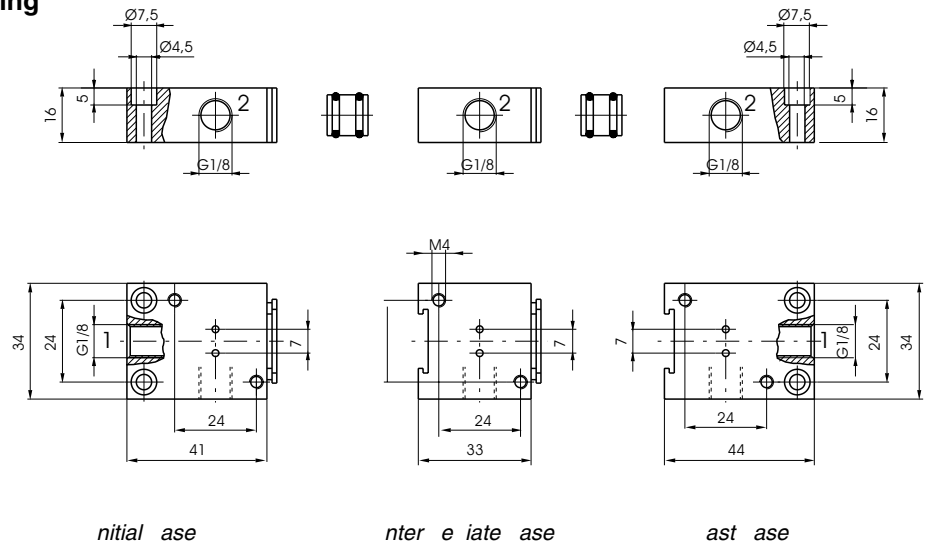
- 300.11.00** Normal
- 300.11.0 L** Led
- 1 = 24 D.C./A.C.
- 2 = 110 50/60Hz
- 3 = 220 50/60Hz



Weight gr. 25



Modular bases for series mounting



Ordering code

nitil ase
300.05.00

nter e iate ase
300.06.00

ast ase
300.07.00

ore spacer
300.05.01
Weight gr. 5

oli space
300.05.02
Weight gr. 6

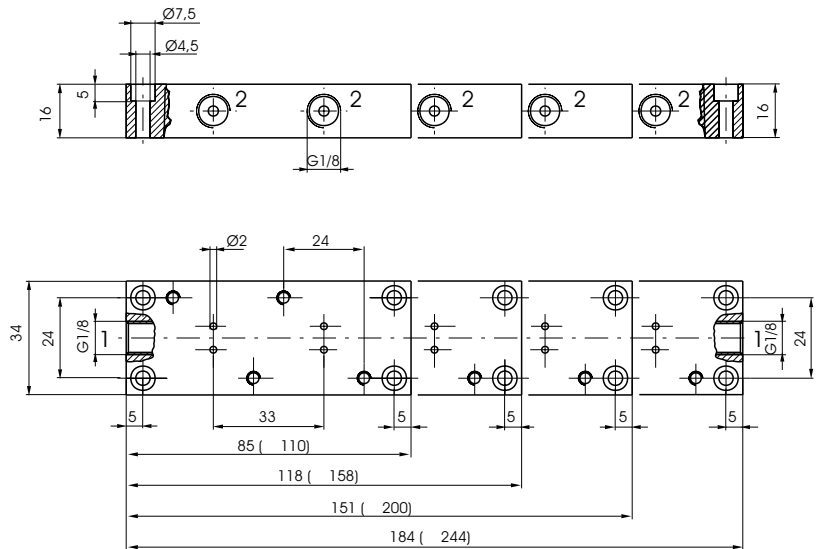


Weight gr. 52

Weight gr. 40

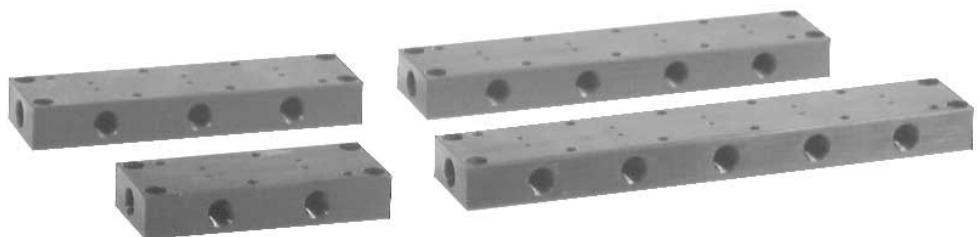
Weight gr. 52

Multiple integral bases for series mounting



Ordering code

- 300.08.02** 2 positions
- 300.08.03** 3 positions
- 300.08.04** 4 positions
- 300.08.05** 5 positions





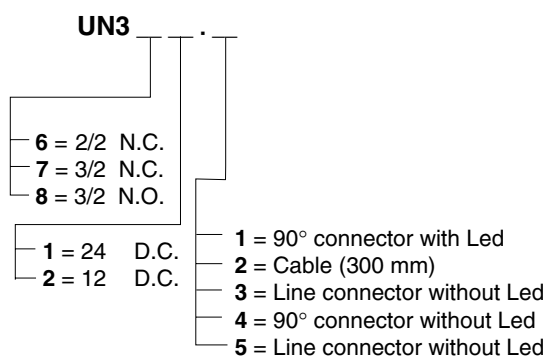
General

The series Curs homologated solenoid valves (valid for USA and Canada file n. E206325- AIU2, AIU8) are different from the standard ones for microsolenoid made with an injected RYNITE[®] embedded copper wire (they are included in class "F" insulation).

Refer to standard versions as for as other details and accessories to be used with solenoid valves.

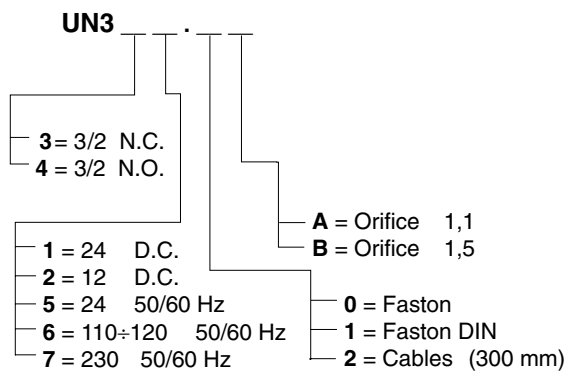
Miniature solenoid valve 10mm

Ordering code



Miniature solenoid valve 15mm

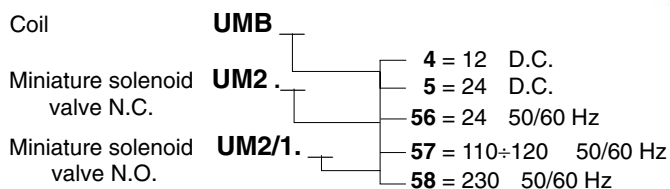
Ordering code



On request and for large quantity only (only 24 D.C. 2,3 W)

Miniature solenoid valve 22mm

Ordering code





Miniature solenoid valve 22mm for series mounting

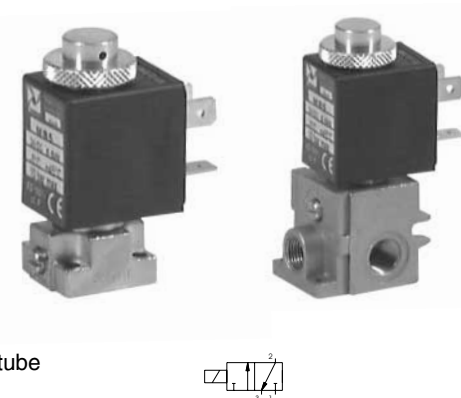
Ordering code

- Coil N.C. **UMB**
 - 4 = 12 D.C.
 - 5 = 24 D.C.
 - 56 = 24 50/60 Hz
 - 57 = 110÷120 50/60 Hz
 - 58 = 230 50/60 Hz
- Coil N.O. **UMB /1**
 - 10 = 24 D.C. 8W
 - 56 = 24 50/60 Hz
 - 57 = 110÷120 50/60 Hz
 - 58 = 230 50/60 Hz
- Solenoid valve N.C. **U3 5.M**
 - 0 = G1/8"
 - 5 = M5
 - 4 = fitting for 4mm tube
 - 4 = 12 D.C.
 - 5 = 24 D.C.
 - 56 = 24 50/60 Hz
 - 57 = 110÷120 50/60 Hz
 - 58 = 230 50/60 Hz
- Solenoid valve N.O. **U3 5.M /1**
 - 0 = G1/8"
 - 5 = M5
 - 4 = fitting for 4mm tube
 - 10 = 24 D.C. 8W
 - 56 = 24 50/60 Hz
 - 57 = 110÷120 50/60 Hz
 - 58 = 230 50/60 Hz



Bi stable miniature solenoid valve 22mm

- Coil **UMBB5**
- Miniature solenoid valve for distributors and bases (N.C.) **UM5/B**
- Miniature solenoid valve with inseries mounting base (N.C.) **U3 5.M5/B**
 - 0 = G1/8"
 - 5 = M5
 - 4 = fitting for 4mm tube



Solenoid valve 30 mm (for mechanics M3 and M4 pag. 1.20)

Ordering code

- UMC5** = 24 D.C.
- UMC56** = 24 50/60 Hz
- UMC57** = 110÷120 50/60 Hz
- UMC58** = 230 50/60 Hz



Solenoid valve 32 mm

Ordering code

- Solenoid valve N.C. **US**
- Solenoid valve N.O. **US /1**
 - 4 = 12 D.C.
 - 5 = 24 D.C.
 - 56 = 24 50/60 Hz
 - 57 = 110÷120 50/60 Hz
 - 58 = 230 50/60 Hz

